

ERF 2022 Workshop

# Application of Robotics in Sustainability and Environmental aspects

28<sup>th</sup> June, 2022



# Organizers

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Sharath Chandra Akkaladevi,  
Profactor GmbH, Austria



Franziska Kirstein,  
Blue Ocean Robotics,  
Denmark



Maria Pateraki,  
National Technical  
University of Athens,  
Greece



Markus Vincze,  
TU Vienna, Austria

This workshop is conducted within the [EU Robotics topic groups](#)

- [Sustainability and Environmental aspects](#)
- [AI and Cognition in Robotics](#)



# Application of Robotics in Sustainability and Environmental aspects

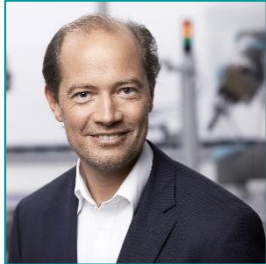
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The focus of the workshop is

- on the application of robotics to sustainability,
- as first steps **discover**/define sustainable and environmental aspects in different sectors (manufacturing, agriculture, marine, energy, ...) and
- clarify the (**current**) role of robotic applications in manufacturing, recycling and agriculture with sustainability perspective

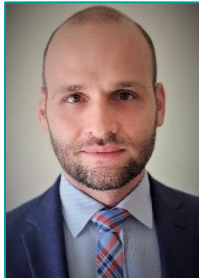
# Agenda

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## **14:25** Introduction to Robotic Applications for Sustainability

*Dr. Christian Eitzinger, Head of Machine Vision Department, Profactor GmbH, Austria*



## **14:35** Robotic applications for Sustainability – Manufacturing

*Dr. George Michalos, Senior Project Manager, Laboratory for Manufacturing Systems and Automation (LMS) - University of Patras, Greece*

<https://www.linkedin.com/in/george-michalos-13497713>



## **14:45** Robotic applications for Sustainability – Marine

*Dr. Damien Salle, Coordinator of Robotics & Automation, TECNALIA, Spain*

<https://www.linkedin.com/in/damiensalle/>



# Agenda



## 14:55 Robotic applications for Sustainability – Infrastructure

*Javier Sánchez-Cubillo Robotics and Automation Manager at ZeniaLabs Automation Intelligence*

<https://www.linkedin.com/in/JavierSCubillo/>



## 15:05 Robotic applications for Sustainability – Green Energy

*Prof. Stjepan Bogdan, Laboratory for Robotics and Intelligent Control Systems, Faculty of EE&C, University of Zagreb*

Group Discussion	Moderators	Discussion Points
Group 1 Manufacturing	Christian Eitzinger, Stefan Madris	<ul style="list-style-type: none"><li>• Which Challenges in sustainability can robots solve? What are robots good at solving and how can this help sustainability?</li><li>• What can the robotics community do to push more for sustainability?</li><li>• What is missing for robotics: the robotics community to improve sustainability?</li><li>• Why should robotics be more active in sustainability? Is it moral obligations, financial aspects, regulations, etc.?</li><li>• Are there novel application areas for robots to improve sustainability?</li></ul>
Group 2 Marine, Recycling	Dimitris Sallis, Francis Ferreira	
Group 3 Agriculture and Infrastructure	Javier Sanchez Cubillo, Jesus Pablo Gonzalez Villanar	

## 15:15 Interactive Session

*Group Discussions*

## 15:35 Conclusion and Wrap-up



ERF 2022 Workshop

# Industrial Robots and Sustainability

28<sup>th</sup> June, 2022

**@ DOCK10, 28th June 16:10**

**how can companies work in a more sustainable way with the help of industrial and collaborative robots**





# SOCIAL ROBOTS: THE DUALITY OF SUSTAINABILITY AND SOCIETAL APPLICATIONS



ERF2022  
ROTTERDAM  
28-30 JUNE



**@ DOCK10, 29th June 09:50**

The beauty lies in the objective to investigate the two sides of the coin and their interdependency: Sustainable Societal Applications and Societal Applications for Sustainability.

29th June, 2022 @ ERF 2022, Rotterdam, The Netherlands



# ROBOTICS FOR SUSTAINABILITY



ERF2022  
ROTTERDAM  
28-30 JUNE



MANUFACTURING OF SUSTAINABLE ROBOTS

**@ DOCK15, 30th June 08:30**



How can robots be designed, developed and manufacture in a more sustainable way around the aspects of energy, materials, lab and recycling / circular product design?

30th June, 2022 @ ERF 2022, Rotterdam, The Netherlands



# Quick Poll

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Go to [www.menti.com](https://www.menti.com) and use the code **2260 5488**

Mentimeter

# Instructions

Go to  
**www.menti.com**  
Enter the code  
**2260 5488**



Or use QR code



# Group Discussion

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Group	Moderators	Discussion Points
Group 1 <b>Manufacturing</b>	Christian Eitzinger, George Michalos	<ul style="list-style-type: none"><li>▪ Which Challenges in sustainability can robotics solve? What are robots good at solving and how can this help sustainability?</li></ul>
Group 2 <b>Marine, Recycling</b>	Damien Salle, Franziska Kirstein	<ul style="list-style-type: none"><li>▪ What can the robotics community do to push more for sustainability?</li><li>▪ What is missing for robotics/ the robotics community to improve sustainability?</li><li>▪ Why should robotics be more active in sustainability? Is it moral obligations, financial aspects, regulations etc.?</li></ul>
Group 3 <b>Infrastructure and Energy</b>	Javier Sanchez Cubillo, Stjepan Bogdan	<ul style="list-style-type: none"><li>▪ Are there novel application areas for robots to improve sustainability?</li></ul>

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# Thank You

Get the Slides →



<https://www.profactor.at/events/erf-2022-applications-sustainable-robots/>



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Athens, Greece  
[mpateraki@iccs.gr](mailto:mpateraki@iccs.gr)



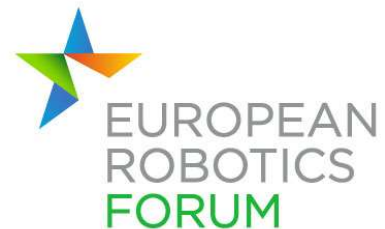
Markus Vincze, TU  
Vienna, Austria  
[vincze@acin.tuwien.ac.at](mailto:vincze@acin.tuwien.ac.at)



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# Robotic Applications for Sustainability An Introduction

**Christian Eitzinger, Profactor GmbH**





# Sustainability

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- Possible applications of robots in “Sustainability”
- How to characterize sustainable robotics ?

**Sustainability =**  
environmental ← This workshop  
economic  
social

# Sustainability

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Robots for cleaning the environment

# Sustainability

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## Cleaning robots

- **Cleaning of waste along roads**
- **Collection of plastics from the oceans**
- **Beach cleaning robots**

# Sustainability

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## Robots for Disassembly and Dismantling



# Sustainability

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## Disassembly robots

- **Disassembly of electronic devices**
- **Dismantling of cars, planes, ...**
- **Demolition robots**

# Sustainability

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Long-term Future: Robots fighting climate change

# Sustainability

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## Addressing climate change

- **Cloud seeding robots**
- **Tree planting robots**
- **Waste-to-energy conversion**

# Sustainability

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- **How to characterize “sustainable” robots?**

## Are robots sustainable that

- ... assemble electrical vehicles
- ... manufacture light-weight parts for energy efficient transport
- ... clean and inspect solar power plants
- ... automate disassembly processes to enable remanufacturing
- ... collect waste
- ... collect waste and convert it into energy
- ... plant trees

?

# Sustainability

---

**First attempt for discussion**

**(Environmentally) sustainable robots realize processes,  
that**

**have direct and positive impact on the environment.**

Laboratory for Manufacturing Systems and Automation  
Department of Mechanical Engineering and Aeronautics  
University of Patras, Greece



**LMS**

*Laboratory for  
Manufacturing Systems  
& Automation*

Dr. George MICHALOS ([michalos@lms.mech.upatras.gr](mailto:michalos@lms.mech.upatras.gr))

**Product, Process, System Sustainability – Robotics Perspective**

# Product sustainability



## Robots as a product

- Material usage
  - Defines stiffness / accuracy
  - Affects Investment Cost
- Product structure
  - Defines complexity / flexibility
  - Affects reusability
- Energy consumption
  - Defines performance
  - Affects Running costs

## Sustainability Aspects

- Lightweight materials
- Simplified/ modular structure
  - Fewer components
  - Compact devices
  - Reusable parts
- New actuation and control principles: get more from the same energy input

# Product sustainability

## Products made by robots (and humans)



It builds novel shopfloors promoting collaboration of Humans and AI enhanced Robots...



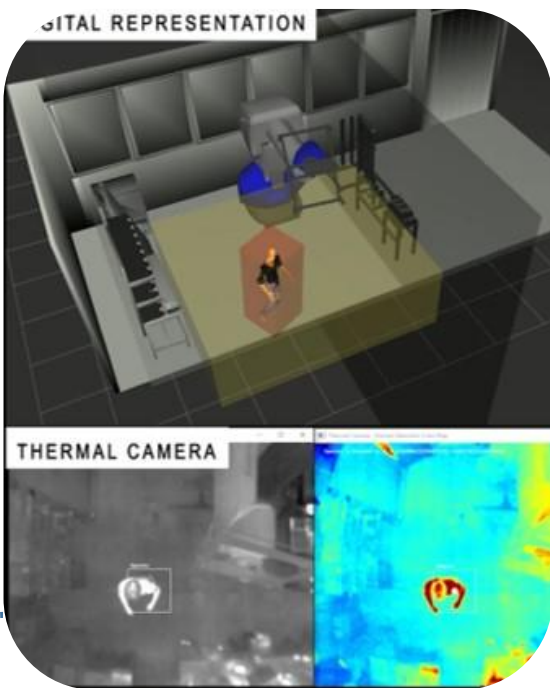
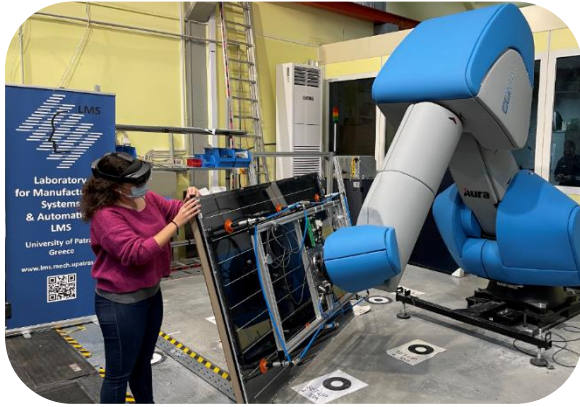
# Process sustainability

## Social sustainability

- **Reduction of physical/cognitive load**
  - **Employ** operators with **special restrictions**
  - **Improve** operator **wellbeing** and **satisfaction**
- Attractive industrial environments to **young** and **aged** personnel
- Promote **gender equality** in manufacturing
- **Improvement of safety**
- Optimization of operational phase → **cost efficient products made in EU**

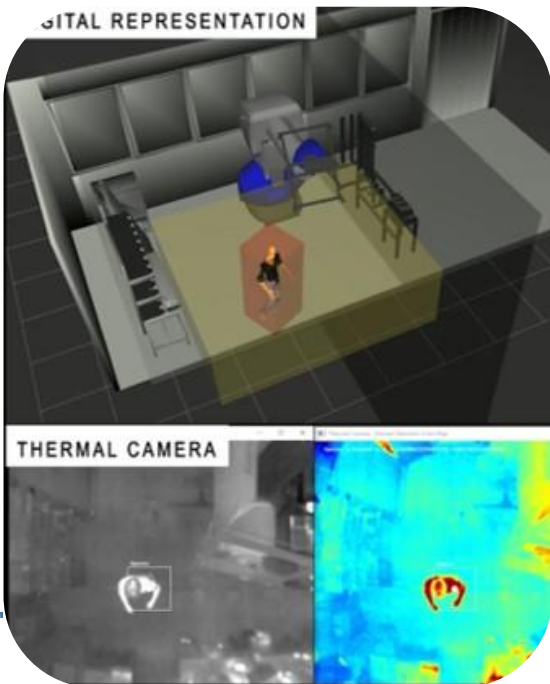
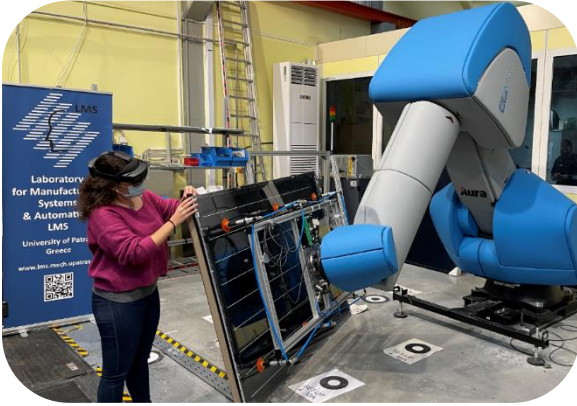
# Process sustainability

## Social sustainability



# Process sustainability

## Social sustainability

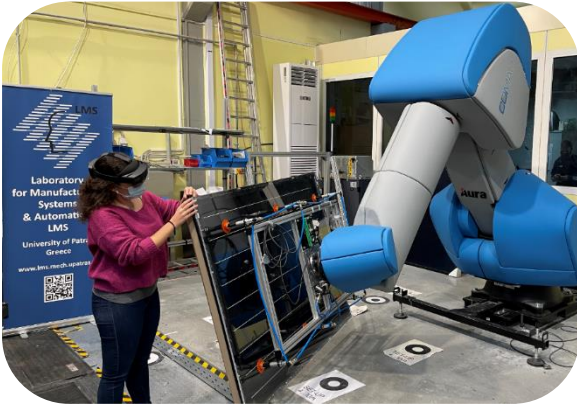


## Environmental sustainability

- Use cases from **sectors** that have **large ecologic footprint**
- **reduction of single purpose machines** in future assembly plants
- **optimization of consumables usage/reduction of energy consumption**
- **reduction of waste/scrap**

# Process sustainability

## Social sustainability



## Environmental sustainability

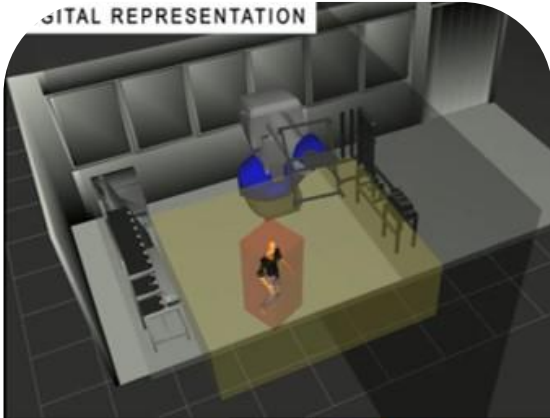
Tasks Execution | Actions Execution | Events Log | Tasks Diagram | Actions Diagram

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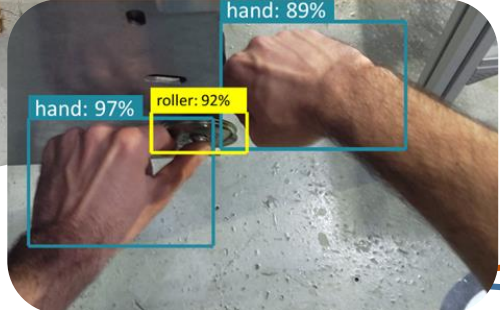
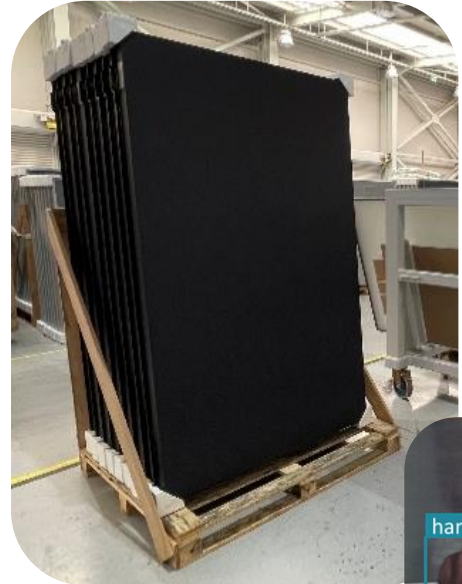
Task	Resource	Status
Place lock 2	Operator	Active
Place panel rivet 8	Robotic Arm	Active
Clean panel borders with IPA	Operator	Ready
Inspect completed panel	Operator	Ready
Pick hinge 1	Operator	Ready
Pick hinge 2	Operator	Ready
Pick lock 1	Operator	Ready
Pick lock 3	Operator	Ready
Pick lock 4	Operator	Ready
Pick magnet	Operator	Ready

\*Showing 1 to 10 of 111 entries Previous 1 2 3 4 5 ... 12 Next

DIGITAL REPRESENTATION



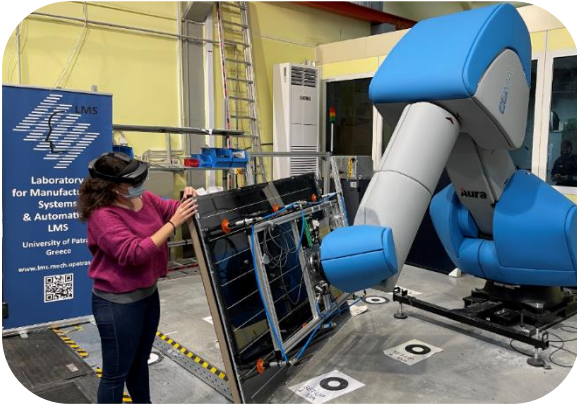
THERMAL CAMERA





# Process sustainability

## Social sustainability



## Environmental sustainability

Tasks Execution | Actions Execution | Events Log | Tasks Diagram | Actions Diagram

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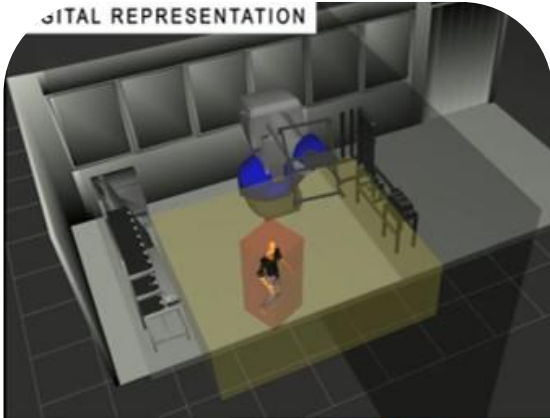
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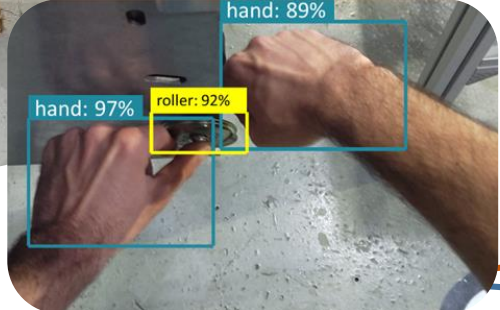
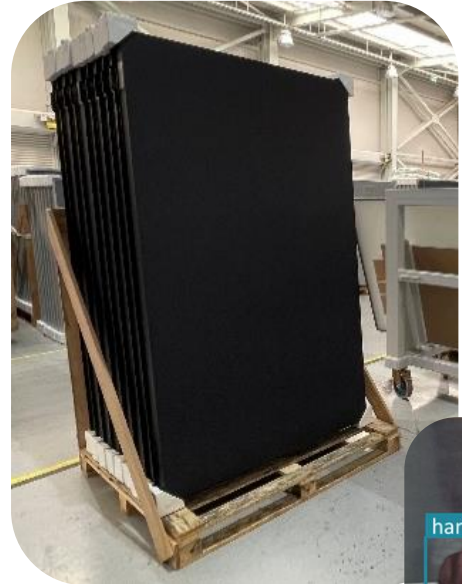
## Economic sustainability

- reduction of physical changes costs
- robot operation and programming by non experts
- plug & produce modules – supportive ICT infrastructure
- reduction of downtime – workload balance
- no need for physical barriers

DIGITAL REPRESENTATION

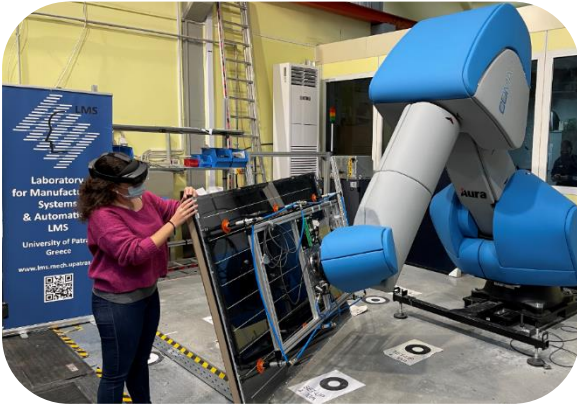


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# Process sustainability

## Social sustainability



## Environmental sustainability

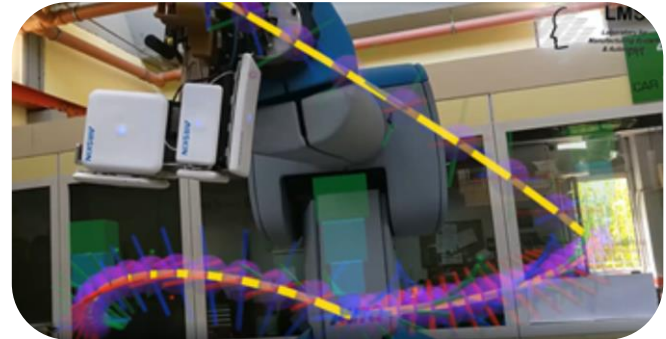
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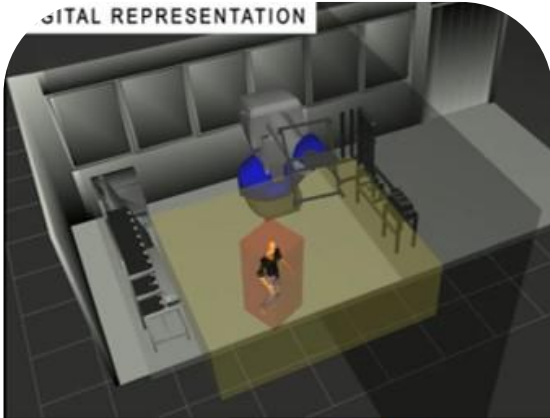
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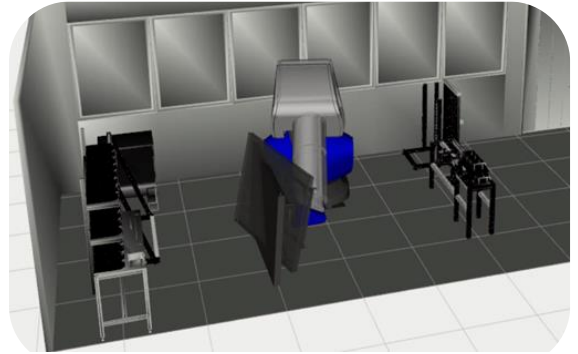
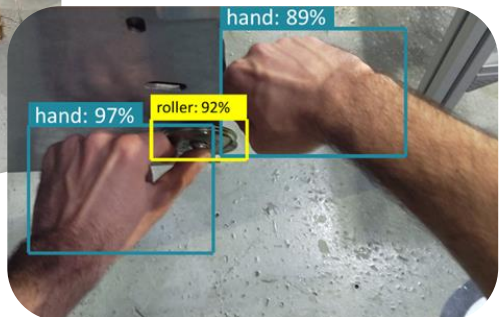
## Economic sustainability



DIGITAL REPRESENTATION



THERMAL CAMERA





# System sustainability

Savings through the ability to change completely the structure and operation of a complete system ...



- ... rigid flow line structures employing model-dedicated handling/transportation
- ... with fixed control logic
- ... signals-based tasks sequencing requiring high manual effort for changes



- ... autonomous, exchangeable and mobile production units
- ... highly interactive robotic structures
- ... random production flows
- ... integrated by an open architecture

**Sustainability not as an index but as a design parameter!**





# LMS

*Laboratory for  
Manufacturing Systems  
& Automation*

Dr. George MICHALOS ([michalos@lms.mech.upatras.gr](mailto:michalos@lms.mech.upatras.gr))

Laboratory for Manufacturing Systems &  
Automation (LMS)

Dept. of Mechanical Engineering & Aeronautics

University of Patras, Greece

[www.lms.mech.upatras.gr](http://www.lms.mech.upatras.gr)

*Thank  
you*

# Robotics for Environmental Sustainability?

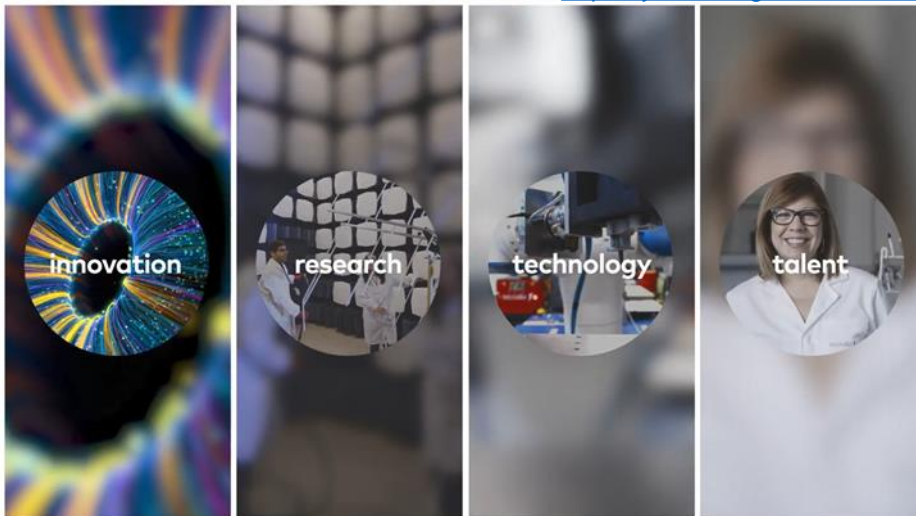
Damien SALLÉ

Coordinator of Robotics & Automation

[damien.salle@tecnalia.com](mailto:damien.salle@tecnalia.com)

- **Largest applied research and technological Centre in Spain**
- A European benchmark: 1st Private organization in Spain in H2020
- 114M€ Income: 49% Private contracts; 29% competitive public funding (31/12/2020)
- Member of the Basque Research and Technology Alliance.
- 1472 People on Staff;

<https://youtu.be/g3VNuZzXYKc>



**Transform  
technological research  
into prosperity**



# ROBOTICS In TECNALIA: a KEY ENABLING TECHNOLOGY

Some Success Stories videos:

2021: [https://youtu.be/UMIcb\\_h08mQ](https://youtu.be/UMIcb_h08mQ)

2020: <https://youtu.be/n8H4Dx8mYvQ>

DRONES



COLABORATIVE ROBOTS



MOBILE MANIPULATORS



REHABILITATION DEVICES



MAQUINAS



AUTOMATED VEHICLES



INDUSTRIAL ROBOTS & SYSTEMS



CABLE ROBOTS



BANCOS DE ENSAYO



SERVICE ROBOTS



DUAL-ARM ROBOTS



MEDICAL ROBOTS



MARINE ROBOTS

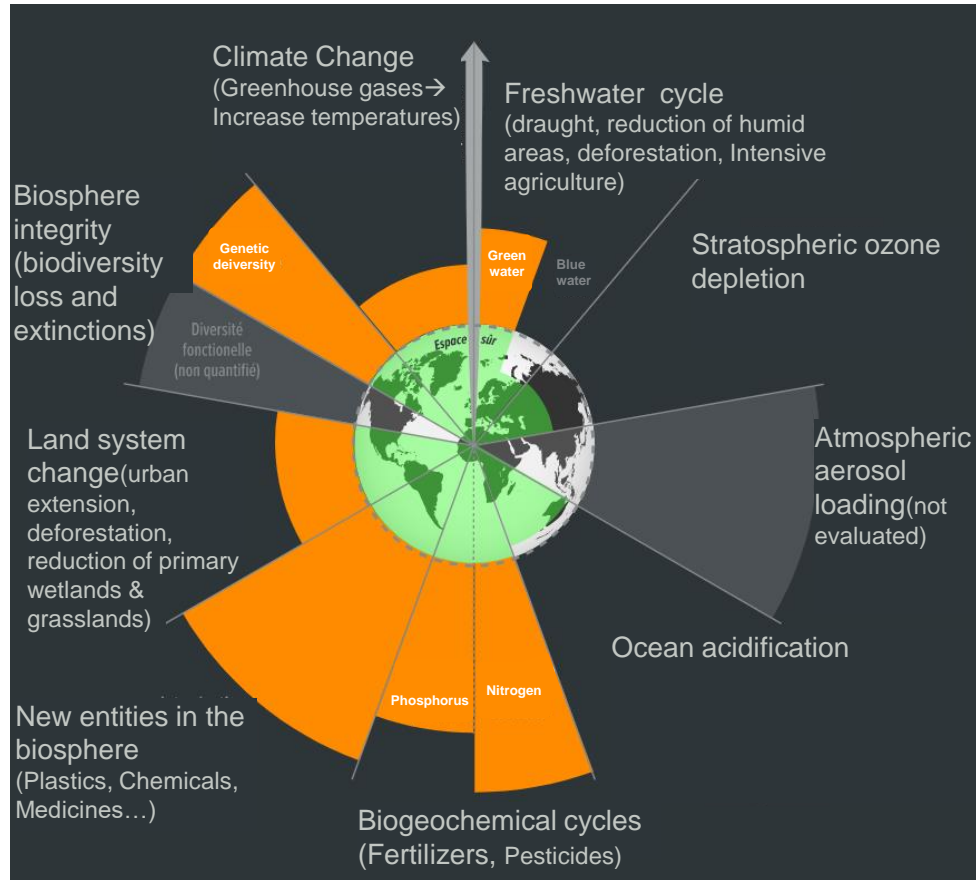


# 02

## Robotics for Sustainability

Clear need to do something!

# We already passed 6 of the 9 planet limits (Stockholm Resilience Centre)



→ VERY HIGH STRESS ON THE BIOSPHERE DUE TO HUMAN ACTIVITIES

# 03

## Can Robotics Contribute?

→ **TECNALIA Initiative:  
CIRCULAR ROBOTICS**



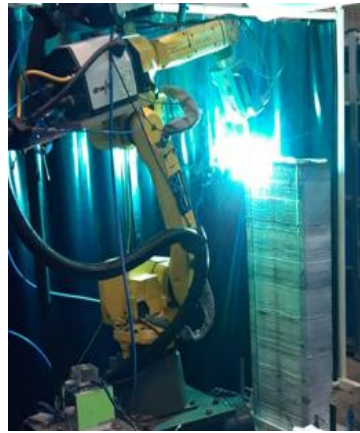
# CIRCULAR ROBOTICS – 4 Lines

Removal



Sorting

Dismantling



Repair/Process

# 03

## MAELSTROM Project

# MAELSTROM H2020 : WE HAVE A PROBLEM!



MAELSTROM  
Marine Litter Sustainable Recovery and Reuse



## WE HAVE A PROBLEM!

Marine litter is harming the health of ecosystems. Human health is also at risk!

## WHAT IS MAELSTROM?

Is a H2020 project designed to develop and test innovative technological solutions for the **removal and treatment of aquatic litter** within coastal ecosystems.

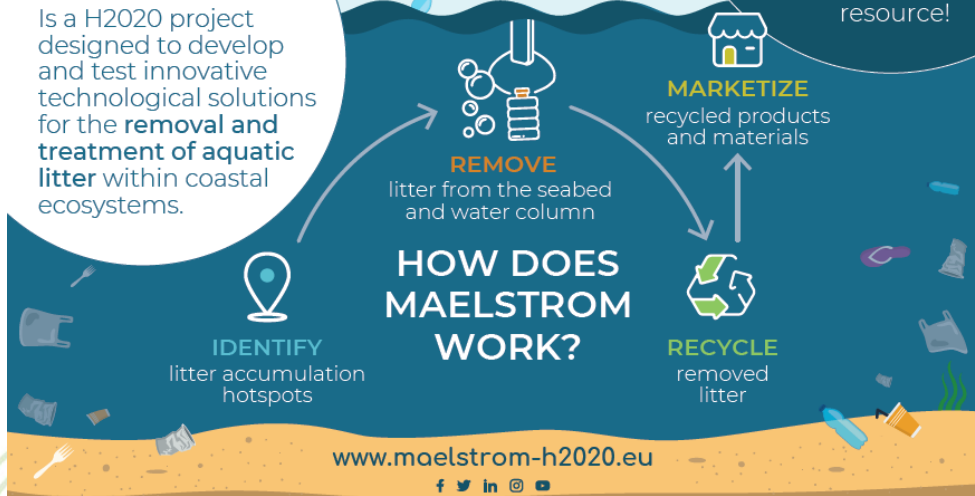


MAELSTROM

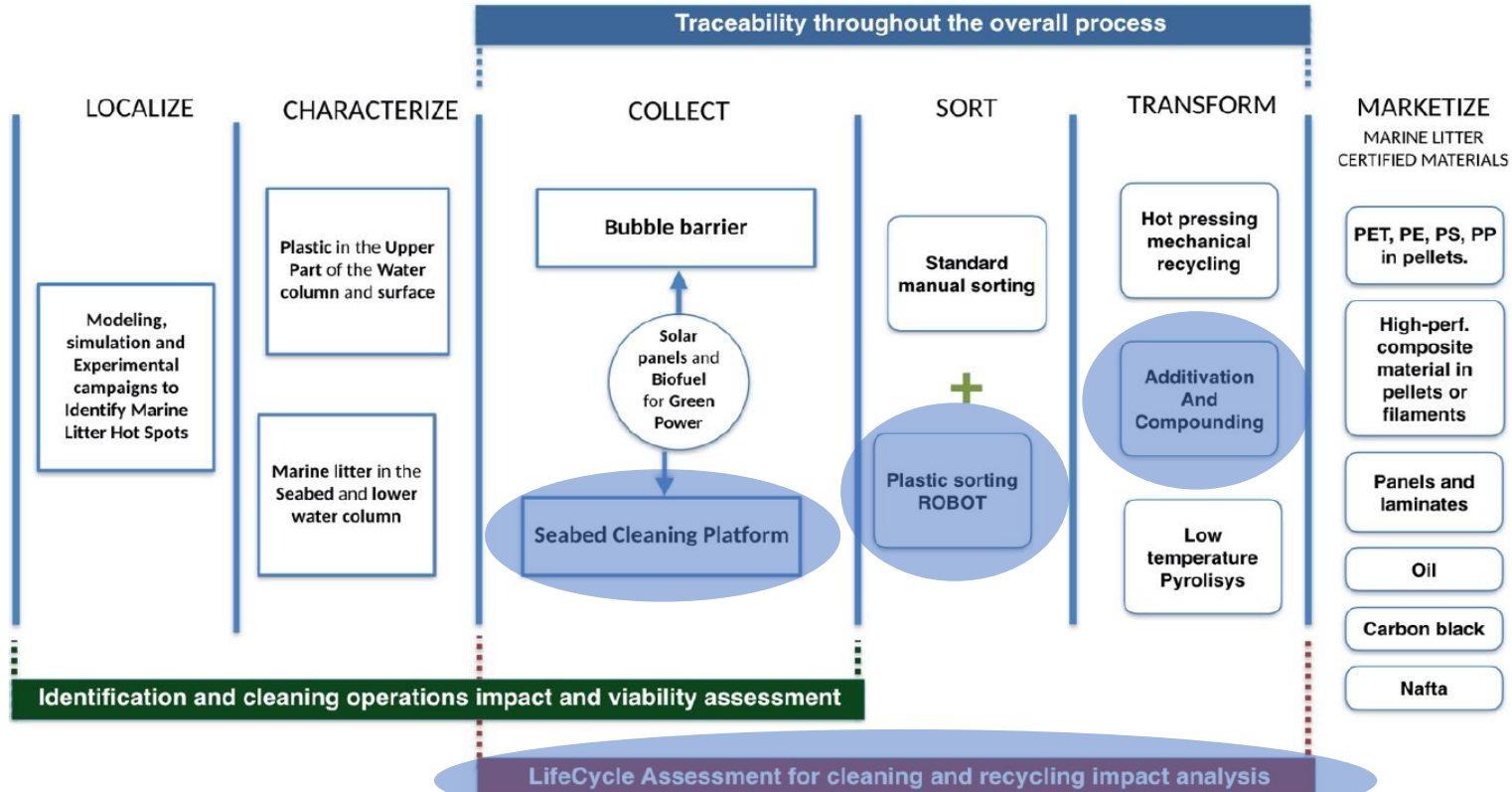
Remove. Recycle.  
Give it a new use.  
Repeat.

## WILL WASTE REMAIN WASTE?

Definitely not!  
Recycled litter will be put back into the industrial chain, becoming a new resource!

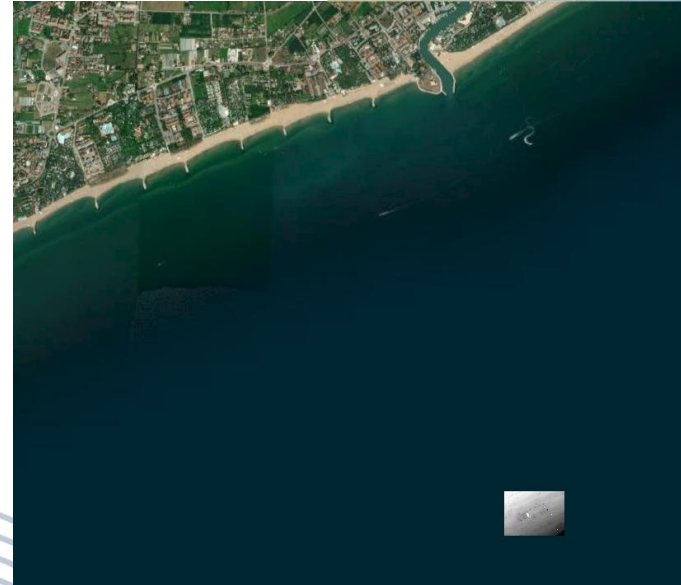
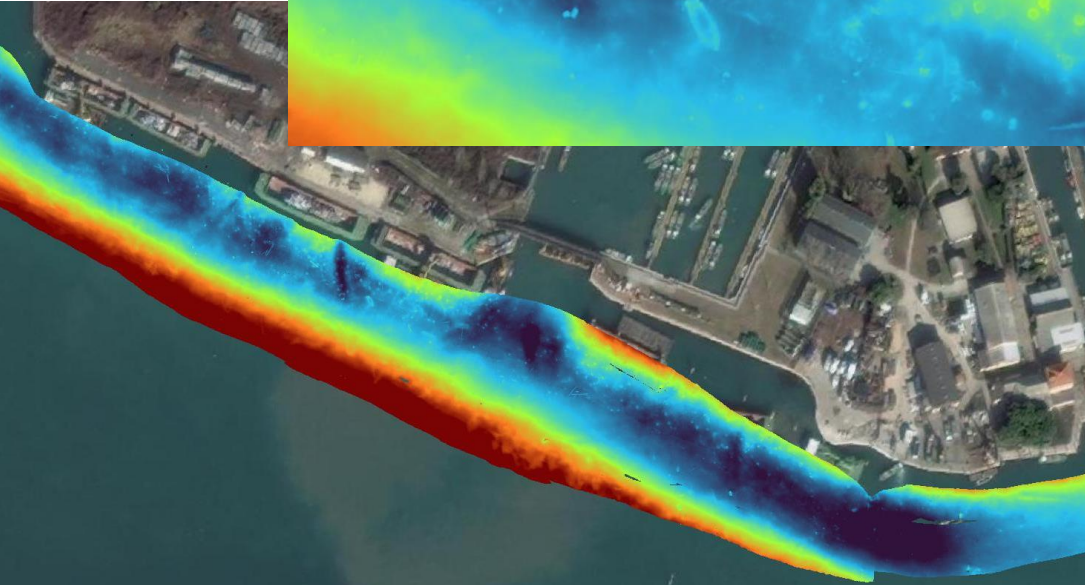
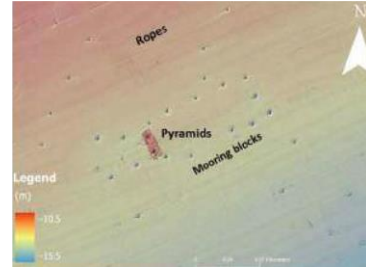
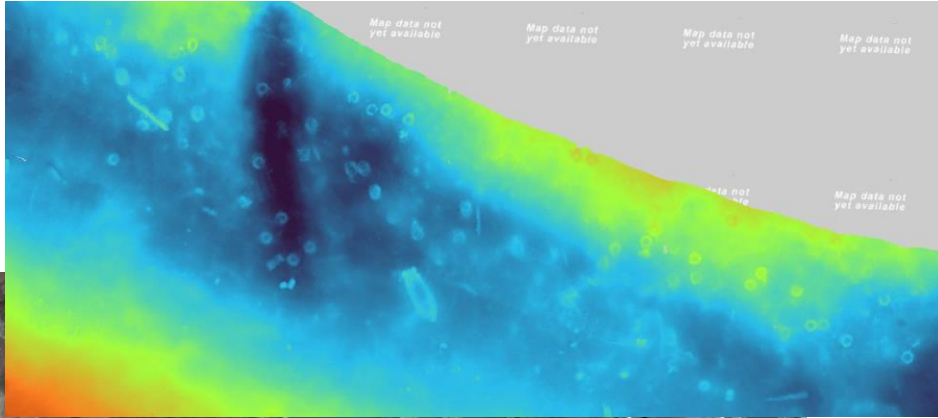


# Maelstrom overall Concept and Tecnalia's role



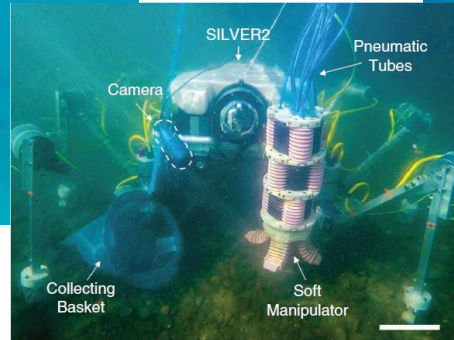
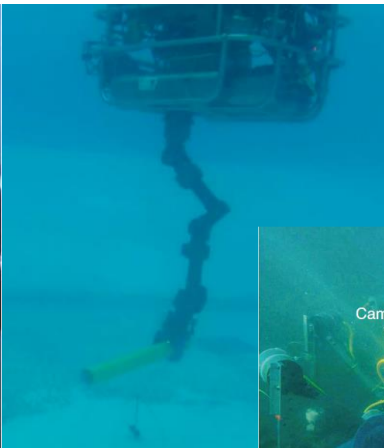


# Marine Litter HotSpot in Venise Lagoon & Coast



# Current solutions

- ⇒ Target: Removing marine litter on the seabed, efficiently and selectively to minimize the negative impact on the ecosystem
- ⇒ Current solutions are not sufficiently efficient or scalable

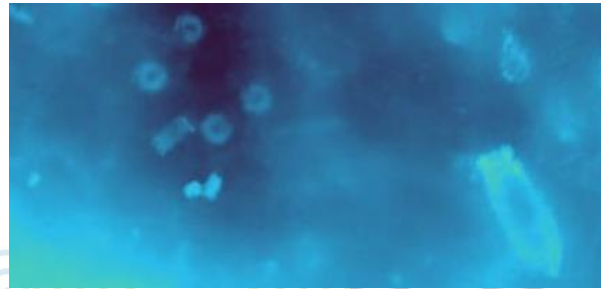
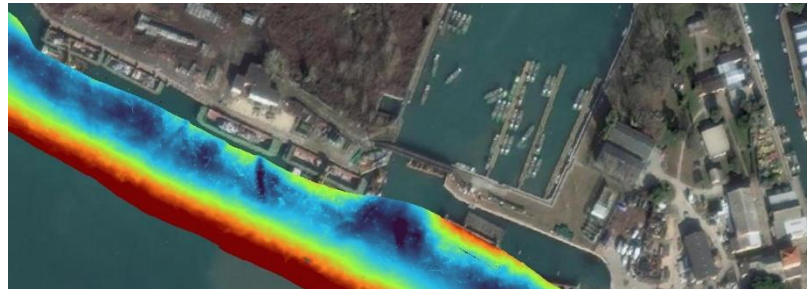
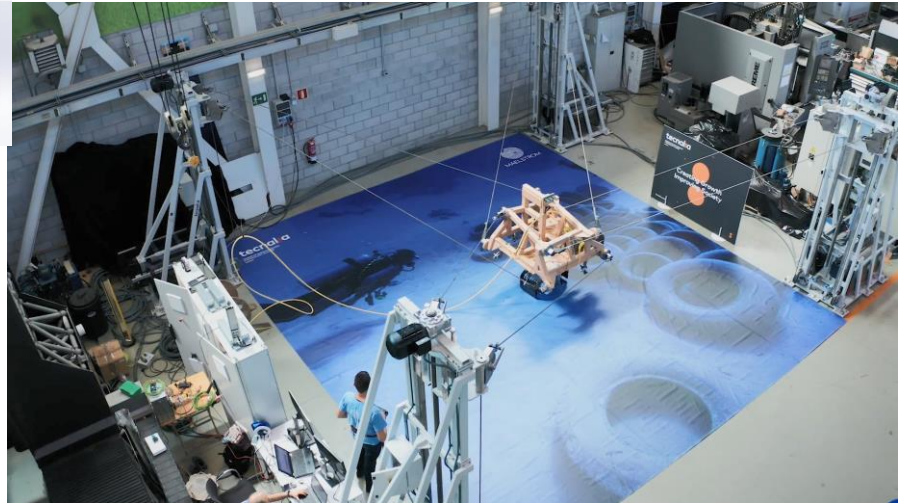
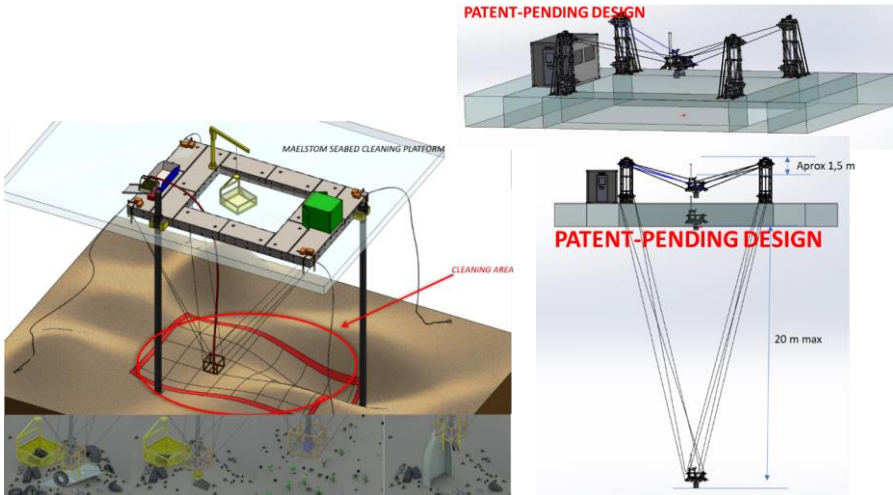




# REMOVAL OF MARINE PLASTICS ON THE SEABED

ROBOTIC SEABED CLEANING PLATFORM FOR MARINE LITTER REMOVAL:

a cable robot suspended from a floating platform with different tools: dredge & gripper





**RECYCLE**

removed  
litter



### **STEP 3 : RECYCLE**

The removed litter will go through advanced recycling processes which will allow the regenerated materials to re-enter the industrial supply chain. Examples are chemical precursors, polymers and other materials useful for industrial purposes.



Co-funded by  
the European Union

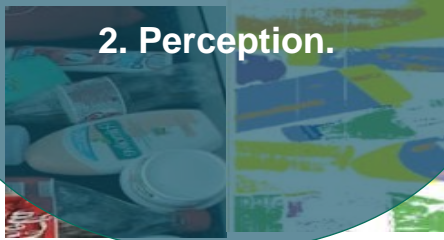


# AI-driven Robotic system to segregate waste material and increase purity, recyclability and value

Plastics from Marine Litter, Construction waste, Electronics, Textile...

2D - 3D – Multispectral - Perception

2. Perception.



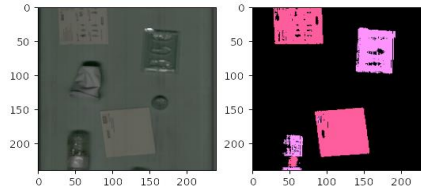
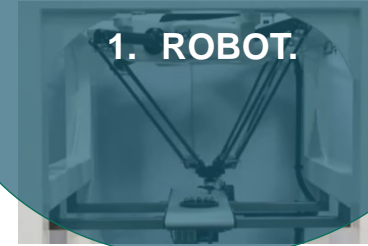
Deep Learning

3. AI for Waste identification



Pick and Place Robot

1. ROBOT.



**REMOVE. RECYCLE.  
RE-USE. REPEAT.**

JOIN US!

[www.maelstrom-h2020.eu](http://www.maelstrom-h2020.eu)



Co-funded by  
the European Union







# MAELSTROM

Smart technology for MARinE Litter SusTainable  
RemOval and Management

Thank you for the attention



Co-funded by  
the European Union







**Creating  
Growth**

**Improving  
Society**





ERF2022  
ROTTERDAM  
28-30 JUNE

ERF 2022 Workshop  
Application of Robotics in Sustainability and Environmental aspects  
Construction / Infrastructure

- Maintenance of Railway Infrastructures in a Sustainable Way -

28<sup>th</sup> June 2022

**Contact:**

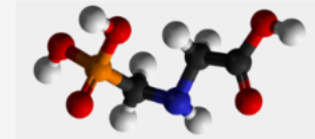
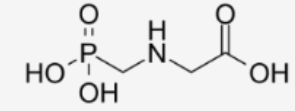
Javier Sánchez-Cubillo  
[jscubillo@zenialabs.com](mailto:jscubillo@zenialabs.com)

**ZeniaLabs**  
Automation Intelligence



## Current method

- Maintenance of Railway Infrastructures currently done with the use of Glyphosate
- Classified by the European Union as "dangerous for the environment" and "toxic to aquatic organisms"



## Alternatives:



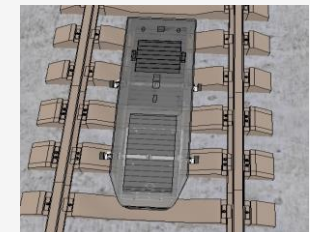
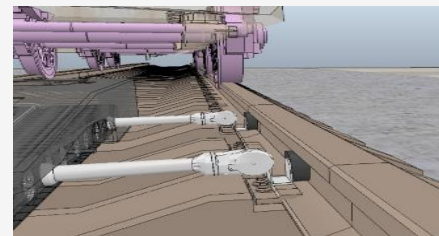
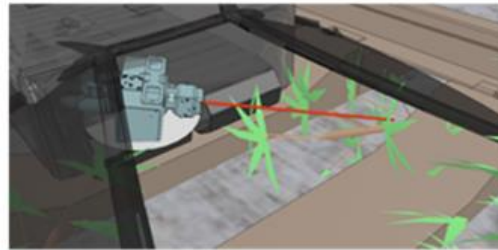
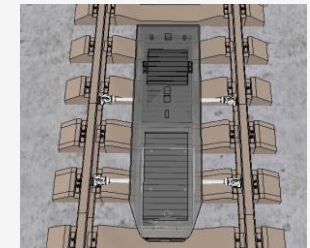
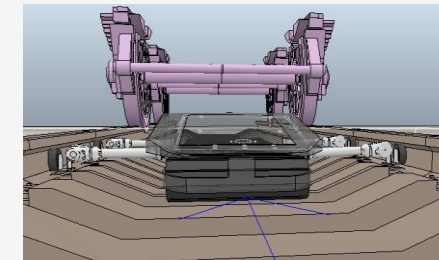
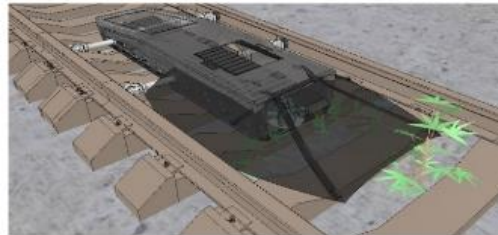
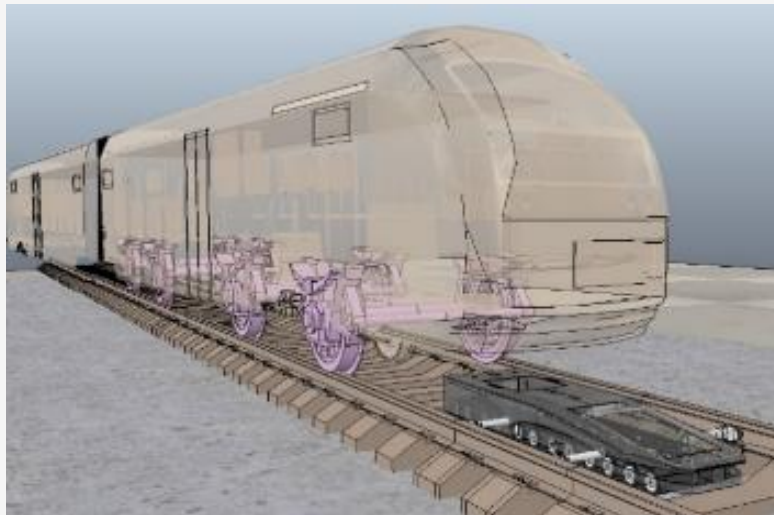


Grant Agreement 780265



## Robotic prototype ROVER4RT: RObotic VEgetation Removal system FOR Railway Tracks

*'A robotic system for detection and management of vegetation between railway tracks'*



Partners:





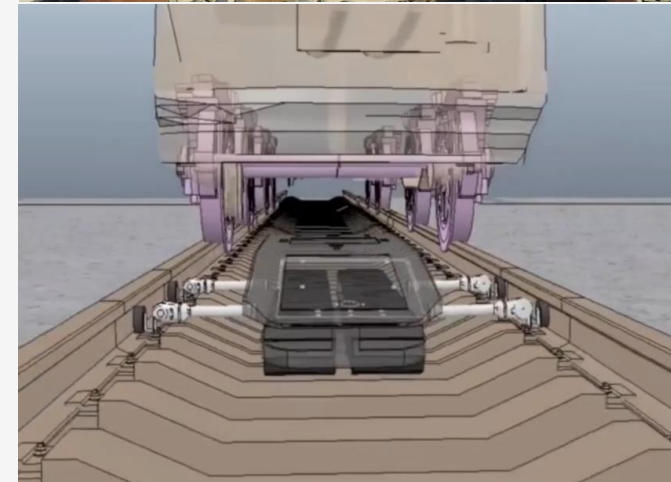
## 1. Robotic & AI weed detection and removal

By heating the plants' internal water and prevent further growth



## 2. Coexistence robot - train

The robot works underneath the trains passing overhead





## 1. Robotic & AI weed detection and removal

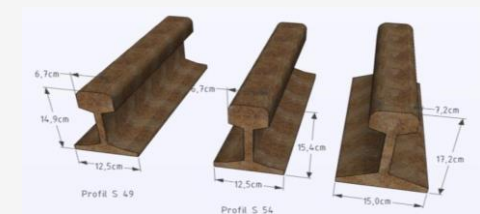
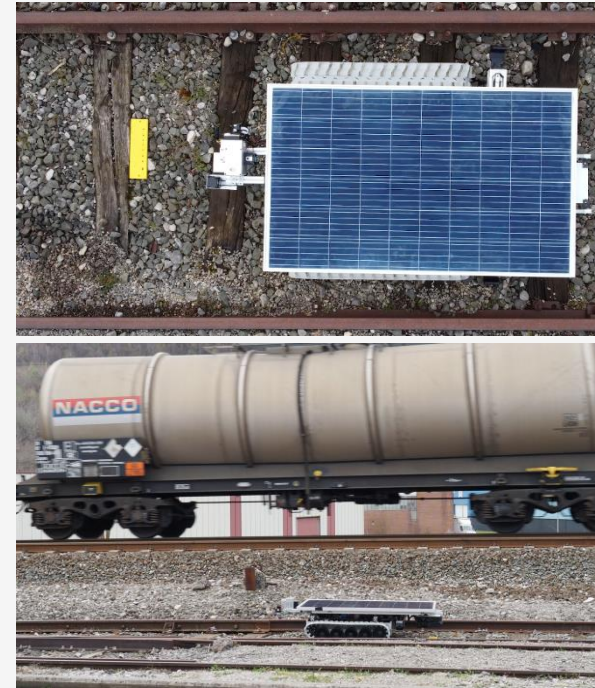
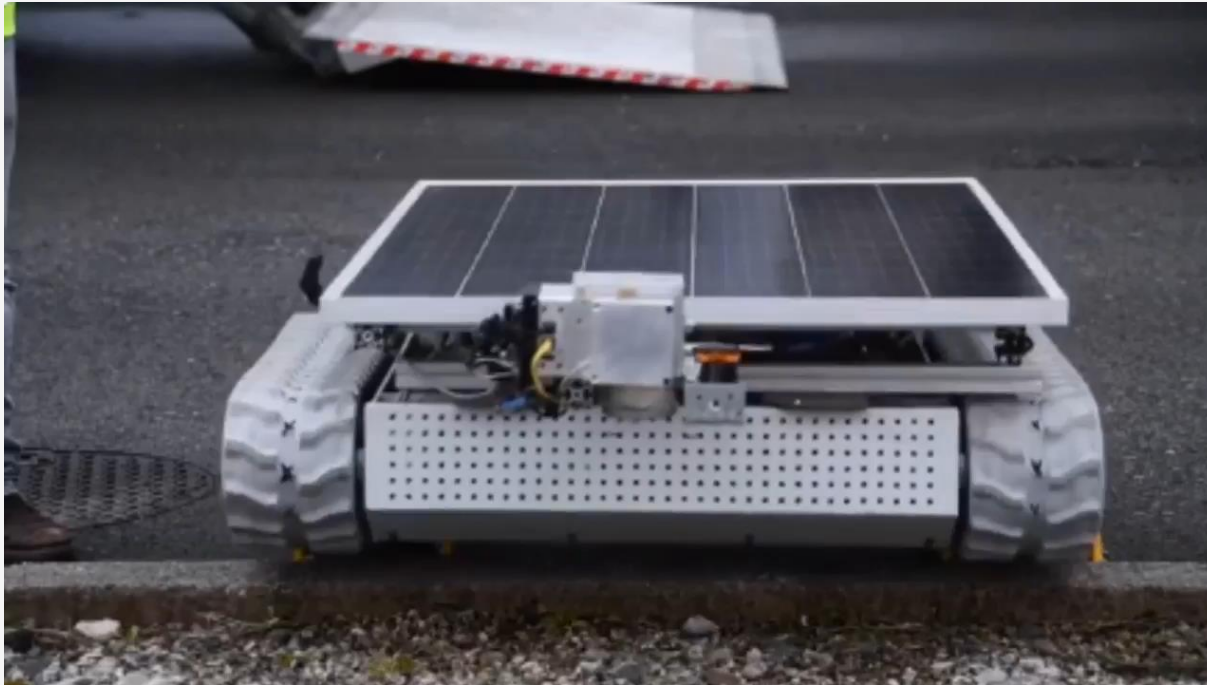


## 2. Coexistence robot – rail traffic



- Detection and management of vegetation between railway tracks – Issue: Slower than current operation
- An alternative to glyphosate herbicide
- Inspection and monitoring activities
- Intelligent detection, geolocation of weeds through Computer Vision and AI
- Engaging / disengaging of the robot to the railway tracks (trains passing overhead). Equivalence to 'fixed' infrastructure items (Eurobalises)
- It is possible to locate robot anytime, anywhere and get inspected data from it. GNSS location. Communication with control center.

## 3. Autonomy and Navigation



- 2,5-3 hours of work with Li-Ion Batteries of 3,5-4 Ah. Is this sufficient?
- Daily performance of elimination between 17.280 and 120.960 plants per day
- Velocity of the robot up to 5km/h
- Teleoperated or autonomous operation
- Regulatory barriers



## Summary / Discussion

- What is the required performance of the robot to be viable / competitive?
- Is it an assistance tool or can it completely take over certain tasks?
- Business model game changer – glyphosate is used twice a year. Robot daily?
- How to take care of infrastructure items (cables, Eurobalises)
- Different robot types for different track types / sizes?
- Communication with train system ERTMS. Noticing time of incoming train?
- What is the minimum working capacity (time → battery packs) for the robot being useful for clients.
- Who is the final client of the robot (Railway operators? Maintenance companies? Glyphosate producers?)
- What is the minimum daily performance of the robot to be competitive?
- Is the robot usable / applicable to other sectors (e.g Agriculture → elimination of weeds / preservation of crops)



# Autonomous Inspection of Wind Turbine Blades

## AeroWind

Stjepan Bogdan

University of Zagreb

Faculty of Electrical Engineering and Computing

LARICS – Laboratory for Robotics and Intelligent Control Systems

Experiment coordinator Paolo Brianzoni, Helvetis

# Motivation

## *Sustainable energy production in EU –*

Europe now has **236 GW of wind capacity**

**116 GW of new wind farms** over the period from 2022-2026

**40%** renewable energy target

***Hundreds of thousands of wind turbine blades*** inspected yearly in Europe and around the world.



- *executed by manually controlled UAVs,*
- *slow (20-30 mins per turbine),*
- *inaccurate (skilled piloting required),*
- *costly (2-3 persons involved),*
- *require complex coordination and logistics.*



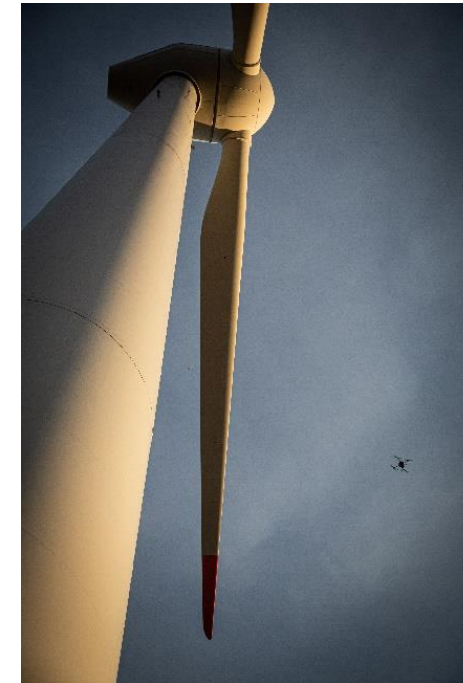
# Sustainable inspection and maintenance

## Phase 1

**Fully autonomous inspection** with Unmanned Aerial Vehicle (UAV) of non-operational turbine.

## Phase 2

Fully autonomous inspection with Unmanned Aerial Vehicle (UAV) of **operational turbine**.



# Vision (Phase 1)

ERF 2022

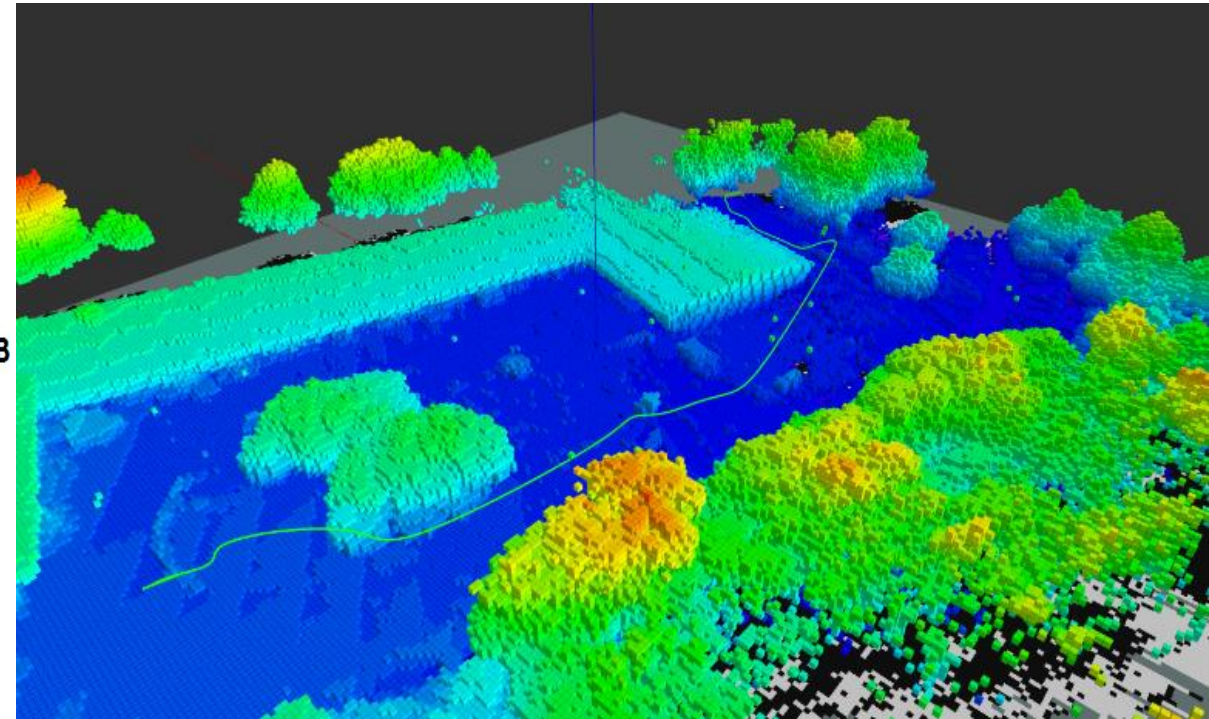




# UAV integration and localization software implementation



Custom design

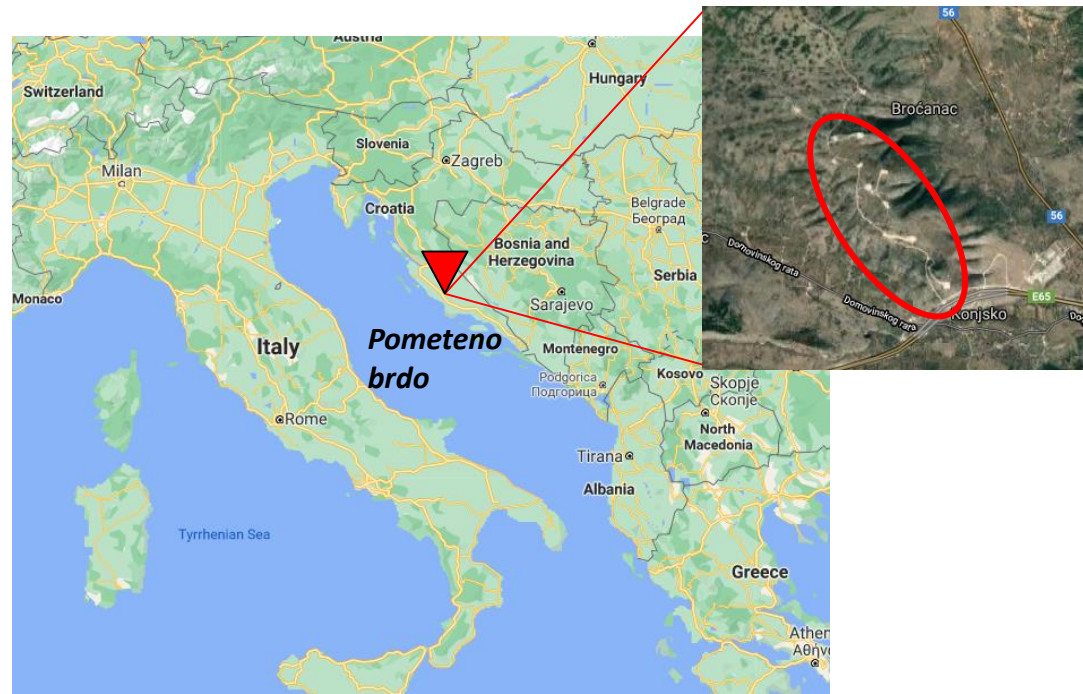


Octomap and collision free pre-planned reference trajectory

# Demonstration of the system functionality (March 2021)

Initial flights in November 2020

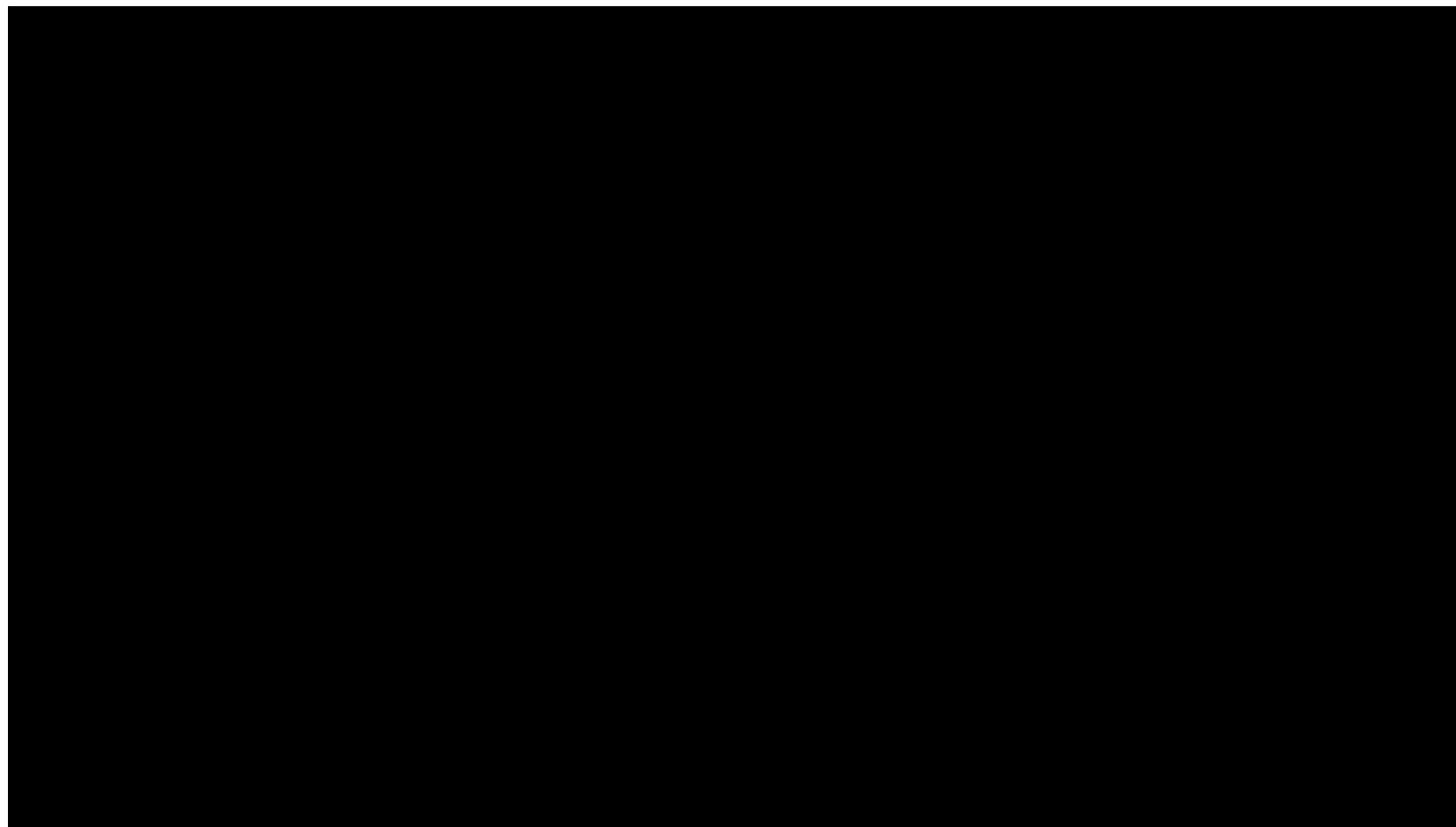
Pometeno brdo wind farm – Koncar d.d.





# Demonstration of the system functionality *(March 2021)*

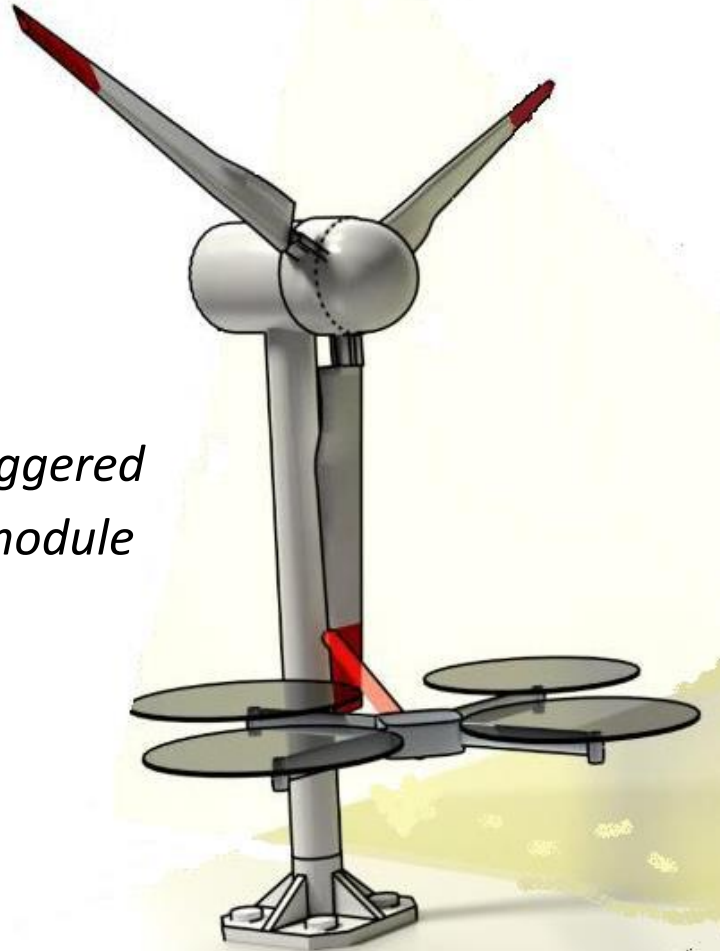
ERF 2022



## Phase 2

Fully autonomous inspection with Unmanned Aerial Vehicle (UAV) of ***operational turbine.***

*laser-beam triggered  
blade capture module*



# AeroWind demonstrator (Phase 2, January 2022)

ERF 2022



**Phase II Demonstrator  
Pometeno brdo, Croatia  
26.01.2022.**

# Thank you.

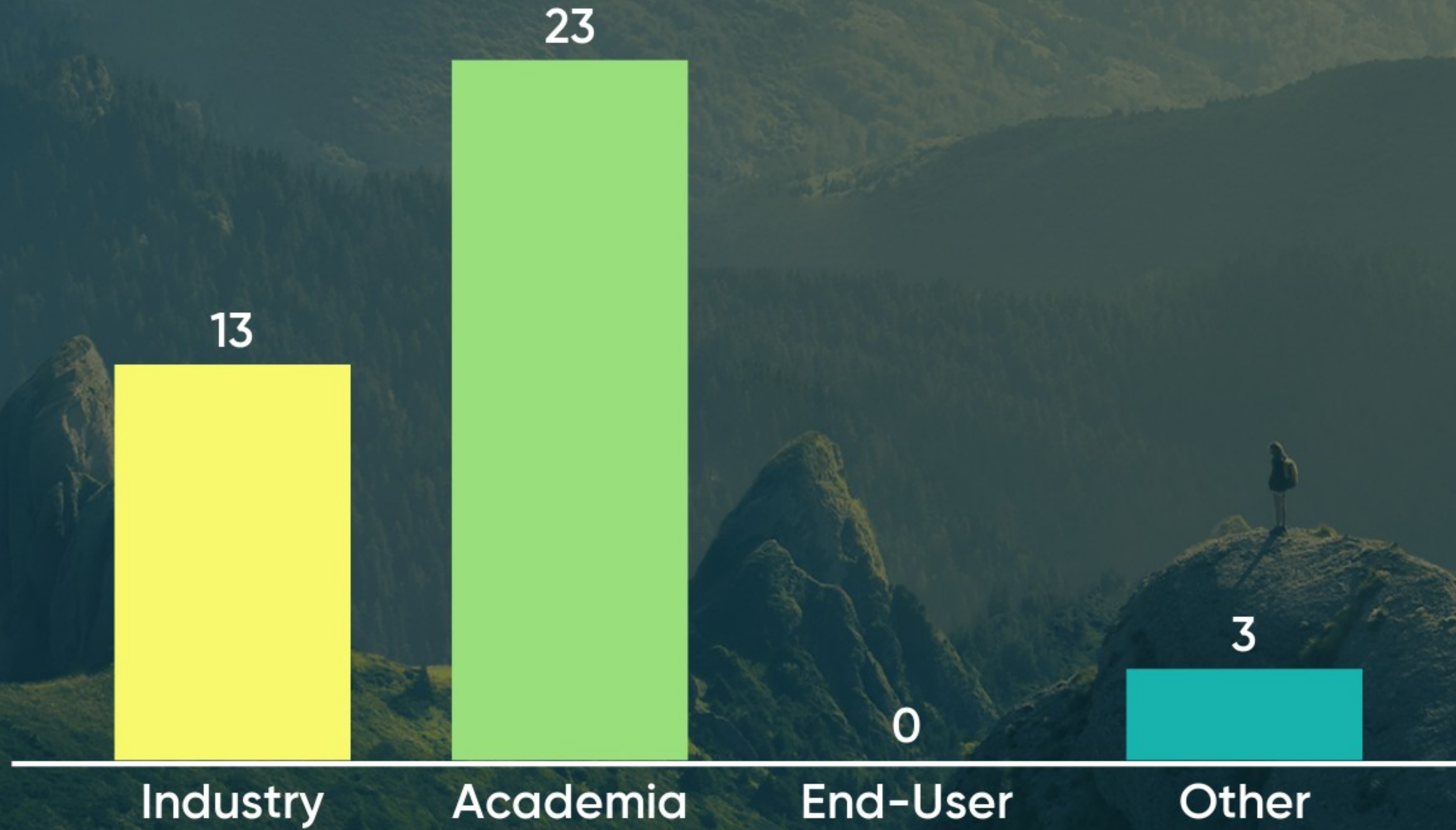


# Instructions





# Where are you from?





# What does Sustainability mean for you?





Strongly disagree

Sustainability is part of my work

3.2

Strongly agree



**Thank you!**

